

**THE EYAK CORPORATION  
ALASKA  
FISH PASSAGE IMPROVEMENT PROJECTS**



**STATEMENT OF WORK**

*February 2026*

# **The Eyak Corporation Cordova Office**

## **THE EYAK CORPORATION REQUEST FOR PROPOSAL EVOSTC-2026 PURCHASE FISH PASSAGE CULVERTS**

***Copper River Watershed Habitat Enhancement Project, Cordova EVOS Sites COP 3 and SHER 3 (Fish Passage Improvements at Sheridan River Tributary)***

### **1.1 Introduction**

The Eyak Corporation was formed July 25, 1973, as a for-profit corporation under Alaska law pursuant to the Alaska Native Claims Settlement Act (ANCSA) enacted by Congress on December 18, 1971. TEC is seeking bids to procure culverts for two fish passage improvement projects in Cordova, AK. The bid also includes the necessary engineering, i.e. shop drawings, manufacturing, delivery and offloading of the culverts to Cordova, Alaska

TEC is working with Copper River Watershed Project, Alaska Department of Fish & Game, Chugach National Forest, U.S. Fish & Wildlife Service, National Oceanic and Atmospheric Administration (NOAA), and Alaska Department of Transportation & Public Facilities (ADOT&PF) to install two stream simulation culverts that will ensure fish passage by coho salmon at all life stages and that will provide aquatic habitat..

### **1.2 General Statement of Work**

Provide all culvert materials, bands, and miscellaneous accessories/hardware required to assemble the requested pipe arch culverts and aluminized steel culvert (assembly to be completed by a third party and is not in contract) identified in the drawings attached and as described in the scope of work, specifications, and Bid Form. Provide engineering calculations and shop drawings as required for the Culvert Bridge Design Package as described in the specifications. Ship culvert materials to Cordova, Alaska. Deliver materials to the laydown area at Alaska Marine Lines located at 202 Industry Road, Cordova, AK 99574. The vendor shall provide necessary off-loading equipment and transportation equipment to transfer the culvert materials to the laydown area. Notify TEC at least 3 business days prior to arrival of materials in Cordova, Alaska.

At the date of this RFP, Design drawings for COP 3/SHER 3 are at 95% design and therefore not stamped. Drawings will be stamped prior to culvert installation.

### **1.3 Specifications, Codes, Ordinances, and Standards**

Comply with the current Alaska Department of Transportation and Public Facilities (ADOT&PF) Standard Specifications for Highway Construction (SSHC) 2020 Edition. Modifications, clarifications and project special provisions are detailed in the following sections. The requirements contained in these specifications and special provisions are made a part of this solicitation and resultant contract.

This project has a BABA exemption per the Public Interest Waiver for Financial Assistance Agreements to Indian Tribes. The wavier is attached at the end of this document.

## SECTION 602

### STRUCTURAL PLATE PIPE

Special Provisions

**602-1.01 DESCRIPTION.** Add the following:

Furnish manufacturer-designed aluminum structural plate pipe arch culvert to meet the contract requirements. Provide manufacturer shop drawings.

**602-2.01 MATERIALS.** Add the following:

Furnish an aluminum structural plate pipe arch culvert:

Material: Aluminum

Minimum material thickness: 0.200"

Length: 70 feet

Span: 8.42 feet

Rise: 6.25 feet

Area: 41.9 square feet

Live loading: HL-93

Minimum cover: 1.5 feet

Maximum cover: 16 feet

**602-3.01 CONSTRUCTION REQUIREMENTS.** Add the following:

The Culvert Manufacturer shall be responsible for shipping and transporting the structural plate aluminum pipe arch culvert to identified laydown area in Cordova, Alaska as identified in the culvert purchase solicitation.

If requested by the Engineer, provide the Engineer access to manufacturer's installation recommendations such as attendance at the pre-construction meeting or written literature.

**602-5.01 BASIS OF PAYMENT.** Delete the first sentence and replace with the following:

All work including labor, materials, and equipment necessary to complete design and load rating for culvert bridges and meet the submittal requirements stated in this Section is subsidiary to Section 602 pay items.

All work including labor, materials, and equipment associated with furnishing, transporting, assembling, inspecting, and installing culvert bridges is subsidiary to Section 602 pay items.

Replace the Pay Item table with the following:

Pay Item	Pay Unit
602.0006.8563 Aluminum Structural Plate Pipe Arch, 8'-5" Span, 6'-3" Rise (COP 3)	Lump Sum

## SECTION 603

### CULVERTS AND STORM DRAIN

Special Provisions

**603-2.01 MATERIALS.** Add the following:

Furnish aluminized corrugated steel culvert. Provide manufacturer shop drawings.

Furnish an aluminized corrugated steel pipe:

Material: Aluminized Steel

Minimum material thickness: 10 gage (0.138")

Length: 84 feet

Diameter: 5 feet

Area: 19.6 square miles

Live loading: HL-93

Minimum cover: 1 foot

**603-3.01 CONSTRUCTION REQUIREMENTS.** Add the following:

The Culvert Manufacturer shall be responsible for shipping and transporting the aluminized corrugated steel culvert to the identified laydown area in Cordova, Alaska as identified in the culvert purchase solicitation.

If requested by the Engineer, provide the Engineer access to manufacturer's installation recommendations such as attendance at the pre-construction meeting or written literature.

**603-5.01 BASIS OF PAYMENT.** Delete the first sentence and replace with the following:

All work including labor, materials, and equipment necessary to meet the submittal requirements stated in this Section is subsidiary to Section 603 pay items.

All work including labor, materials, and equipment associated with furnishing, transporting, assembling, inspecting, and installing the culvert is subsidiary to Section 603 pay items.

Replace the Pay Item table with the following:

Pay Item	Pay Unit
603.0001.0060 Aluminized Corrugated Steel Pipe, 60 Inch (SHER 3)	Lump Sum

## 1.4 Delivery

Delivery will be to the Alaska Marine Lines located at 202 Industry Road, Cordova, AK 99574.

Contact The Eyak Corporation, Land Manager (Tiffany Beedle, 907-424-7161 or 541-620-1710, tbeedle@eyakcorp.com) with any questions regarding this location. Please notify when product is being shipped.

Delivery Date: Fabrication time from award of bid is estimated to take up to 16 weeks with delivery taking up to 2 weeks.

Desired delivery date is May 15, 2026. Materials must be delivered no later than June 1, 2026.

## 1.5 Schedule

The permitted/anticipated work window for construction of the culverts is June 1, 2026, to July 31, 2026.

February 13, 2026, Bids due

February 20, 2026, Anticipated award / purchase order.

February 27, 2026, Provide shop drawings to TEC. Expect a one-week review period.

**June 1, 2026** All materials delivered on or before **June 1, 2026**.

## 1.6 Attachments

At the date of this RFP, design drawings for COP 3/SHER 3 are at 95% design and therefore not stamped. Drawings will be stamped prior to culvert installation. Files available for download here:

- A. Design plans for COP 3 culvert
- B. Design plans for SHER 3 culvert
- C. Geotechnical Report for the project  
[Microsoft Word - Eyak FINAL Letter Report Sher3.docx](#)  
[Microsoft Word - Eyak FINAL Letter Report Cop3.docx](#)
- D. Hydrologic and Hydraulic Reports for the project  
[Microsoft Word - 20251114 FINAL H&H Report COP3&SHER3.docx](#)
- E. Public Interest Waiver for Financial Assistance Agreements to Indian Tribes  
[DOC Tribal Consultations Waiver Issuance Memo CFO ASA v2.pdf](#)

**BID FORM  
PURCHASE FISH PASSAGE CULVERTS**

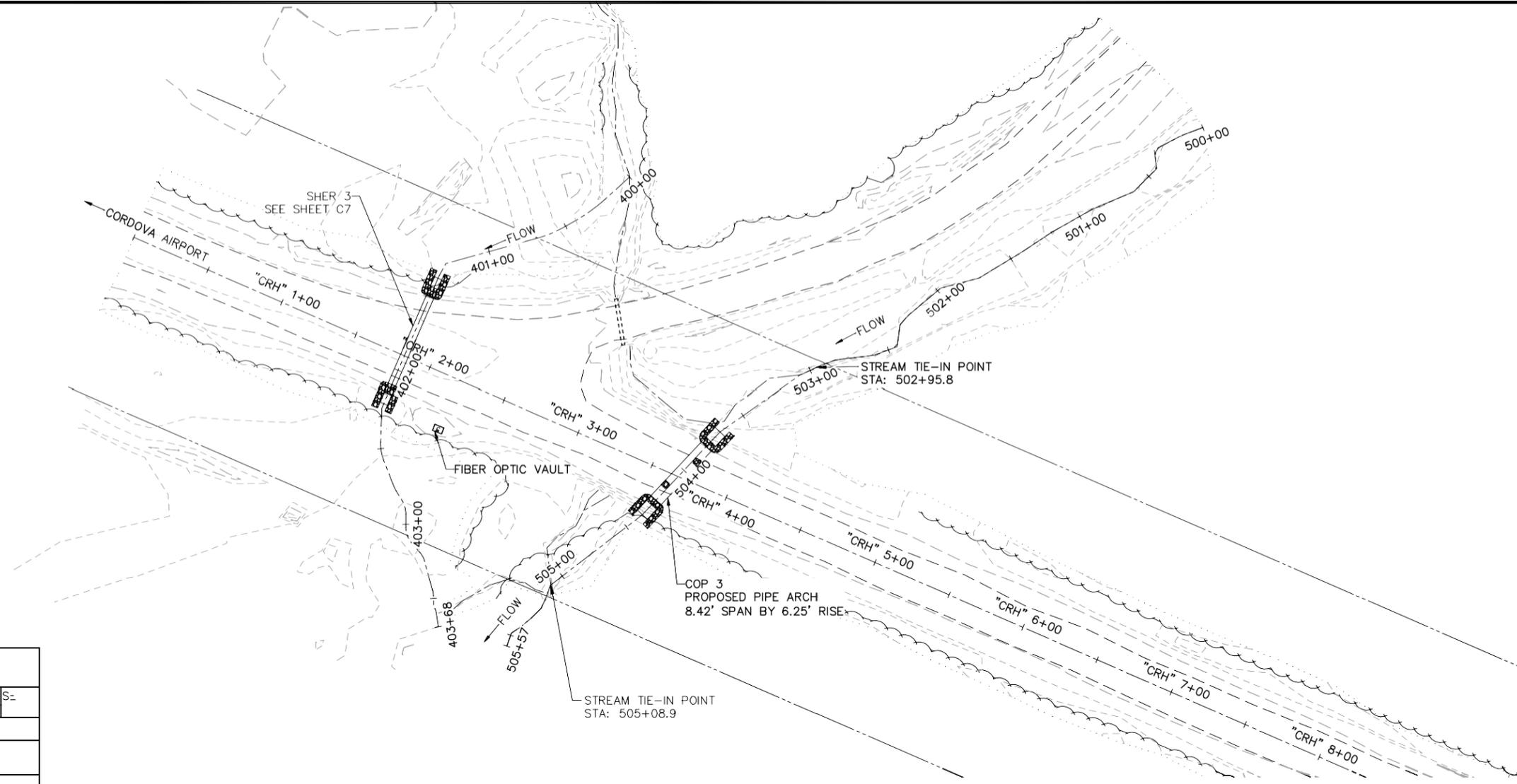
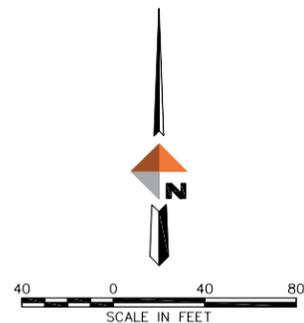
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Provide all culvert materials, bands, and miscellaneous accessories/hardware required to assemble the requested pipe arch culverts and aluminized steel culvert (assembly to be completed by a third party and is not in contract) identified in the drawings attached and as described in the scope of work, specifications, and Bid Form. The award will be based on the low bid submitted and the ability to provide materials for construction in 2026. TEC reserves the right to reject any and all bids if materials cannot be delivered by the **June 1, 2026**, deadline.

**To be completed by the Bidder:**

Item	Description	Unit	Bid Price
602.0006.8563	Aluminum Structural Plate Pipe Arch, 8'-5" Span, 6'-3" Rise (COP 3)	LS	\$ _____
603.0001.0060	Aluminized Corrugated Steel Pipe, 60 Inch (SHER 3)	LS	\$ _____
<b>TOTAL</b>			<b>\$ _____</b>

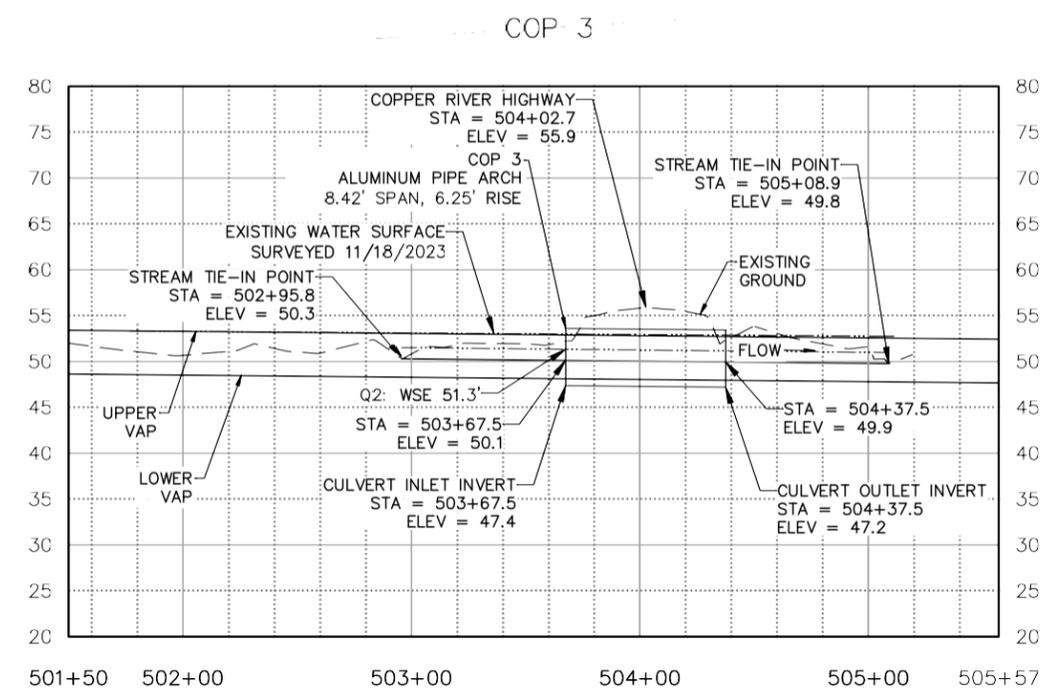
The anticipated date for delivery of materials to Cordova, Alaska is \_\_\_\_\_.



CULVERT SUMMARY SCHEDULE	
SIZE	8.42' SPAN X 6.25' RISE PIPE ARCH CULVERT
LENGTH	70'
THICKNESS	0.200"
SLOPE	0.29%
CORRUGATION	9" X 2.5"
MATERIAL	ALUMINUM
LOADING	HL-93

HYDROLOGIC & HYDRAULIC SUMMARY				
EXCEEDANCE PROBABILITY	RETURN PERIOD (YEAR)	DESIGN DISCHARGE (CFS)	DESIGN HIGH WATER ELEVATION (FT)	HW/D
50%	2	21.1	51.3	0.35
2%	50	47.6	52.2	0.59
1%	100	55	52.4	0.64
DRAINAGE AREA = 0.08 SQUARE MILES				
ANTICIPATED ADDITIONAL BACKWATER = 0 FEET				
ROADWAY OVERTOPPING Q = 164 CFS				

NOTES:  
 1. STREAM TIE-IN LOCATIONS AND ELEVATIONS ARE APPROXIMATE AND SHALL BE CONFIRMED BY AN ENGINEER AFTER CULVERT PLACEMENT.



COORDINATE TABLE: COP 3			
POINT	NORTHING	EASTING	ELEVATION (FT)
UPSTREAM TIE-IN	2369377.9583	1742906.2432	50.3
INLET INVERT	2369338.4669	1742846.5676	47.4
OUTLET INVERT	2369287.4499	1742798.6210	47.2
DOWNSTREAM TIE-IN	2369244.1039	1742741.8733	49.8

REV	DATE	DESCRIPTION	BY

95%  
DESIGN



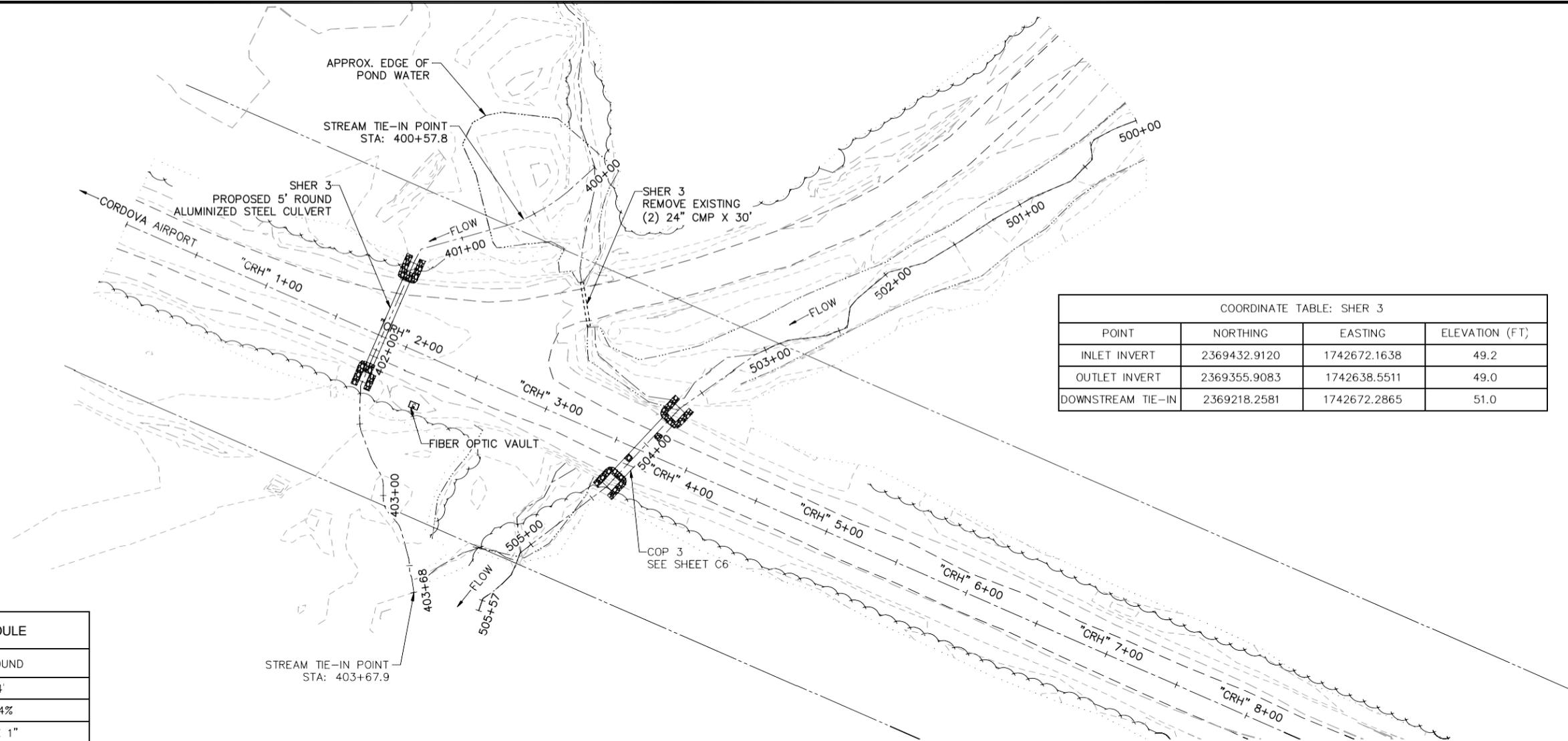
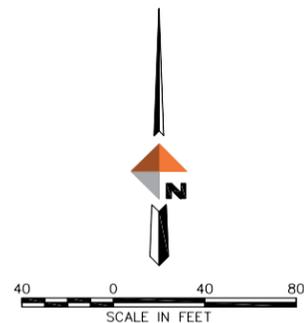
CORDOVA FISH PASSAGE IMPROVEMENTS  
 COP 3 & SHER 3  
 COP 3 - STREAM PLAN AND PROFILE  
 CORDOVA, ALASKA

PROJECT 1162.63781.01  
 DATE JANUARY 2026

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 SHEET

C6 OF C16

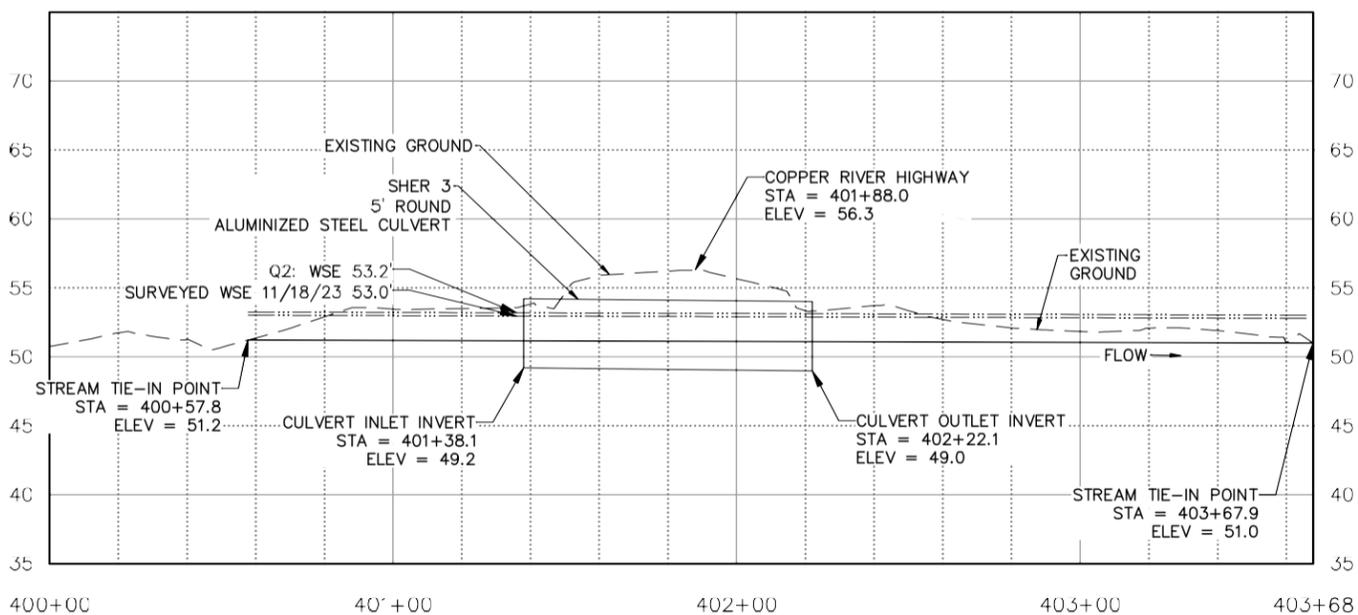
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POINT	NORTHING	EASTING	ELEVATION (FT)
INLET INVERT	2369432.9120	1742672.1638	49.2
OUTLET INVERT	2369355.9083	1742638.5511	49.0
DOWNSTREAM TIE-IN	2369218.2581	1742672.2865	51.0

SIZE	5' ROUND
LENGTH	84'
SLOPE	0.24%
CORRUGATION	3" X 1"
MATERIAL	ALUMINIZED STEEL
LOADING	HL-93

EXCEEDANCE PROBABILITY	RETURN PERIOD (YEAR)	DESIGN DISCHARGE (CFS)	DESIGN HIGH WATER ELEVATION (FT)	HW/D
50%	2	25.7	53.2	0.7
2%	50	58.0	54.9	1.2
1%	100	66.9	55.6	1.5
DRAINAGE AREA = 0.10 SQUARE MILES				
ANTICIPATED ADDITIONAL BACKWATER = 0 FEET				
ROADWAY OVERTOPPING Q = 74 CFS				

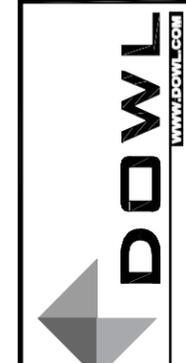


NOTES:

1. STREAM TIE-IN LOCATIONS AND ELEVATIONS ARE APPROXIMATE AND SHALL BE CONFIRMED BY AN ENGINEER AFTER CULVERT PLACEMENT.

REV	DATE	DESCRIPTION	BY

**95%  
DESIGN**



CORDOVA FISH PASSAGE IMPROVEMENTS  
COP 3 & SHER 3  
SHER 3 - STREAM PLAN AND PROFILE  
CORDOVA, ALASKA

PROJECT 1162.63781.01  
DATE JANUARY 2026

DOWL 2026  
SHEET

C7 OF C16

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